



**Northwest  
Green Chemistry**

## PPRC Roundtable

# Alternatives to Cu-Based Antifouling Boat Paints

Lauren Heine, Ph.D.

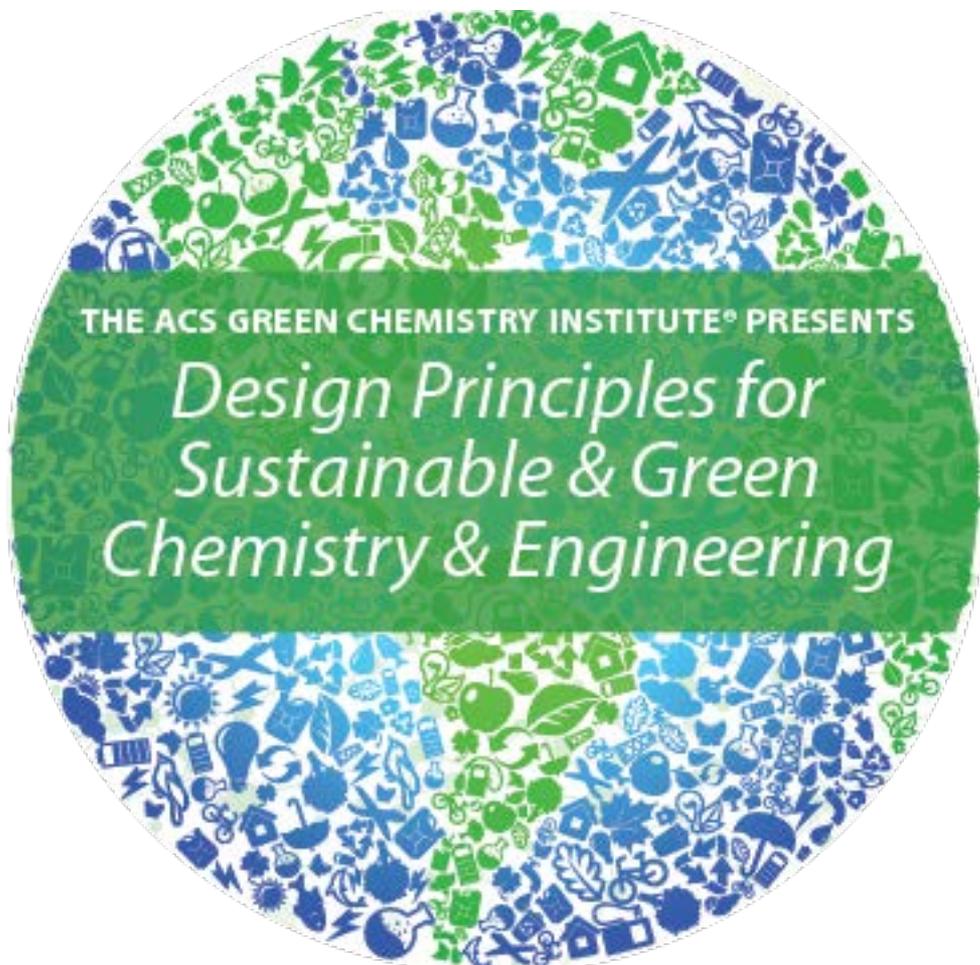
Executive Director, Northwest Green Chemistry

October 26, 2016

**Our mission is to enhance human and environmental health by fostering innovation and economic opportunities through sustainable and green chemistry and engineering solutions.**

*Seed funding from the EPA National Estuary Program and the Bullitt Foundation to develop an independent center; Initial operations and management to independence through June 2016 via contract with TechLaw, Inc.*

# How can we reduce both waste and toxic chemicals across the life cycle?



Eliminate & minimize hazards & pollution

Maximize resource efficiency

Design systems holistically & use life cycle thinking

# NGC Focuses on Growing the Supply: Three Approaches



1. Harvest the best existing options
2. Cultivate existing options
3. Plant and nurture new options

# Washington State Antifouling Boat Paint Alternatives Assessment



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# Chapter 70.300 RCW, Recreational Water Vessels-Antifouling Paints

<http://apps.leg.wa.gov/Rcw/default.aspx?cite=70.300&full=true>

- Beginning January 1, 2018, no new recreational boats under 65 feet may be sold in the state of Washington if their bottom paint contains copper.
- Beginning January 1, 2020, no bottom paint that contains more than 0.5% copper may be sold for application to recreational boats under 65 feet in the state of Washington.



# Why do an alternatives assessment?

**Alternatives Assessment:** process for identifying and comparing potential chemical and non-chemical alternatives that can be used as substitutes to replace chemicals or technologies of high concern. (IC2 AA Guide)

Saves \$\$\$ & time

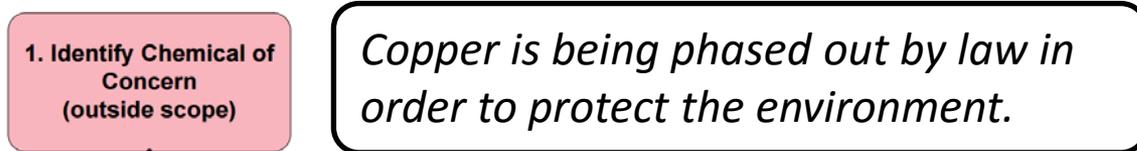


Prevents Regrettable Substitutions

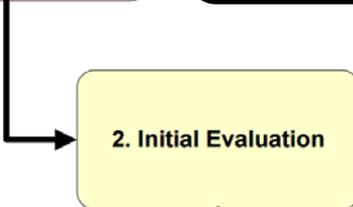


# Five Steps: Alternatives to Copper-based Antifouling Boat Paint

Figure 1: Five AA Steps



*Copper is being phased out by law in order to protect the environment.*



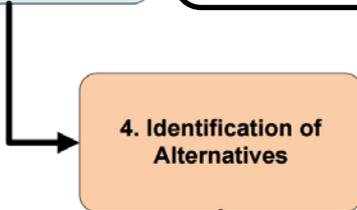
*If we simply eliminate copper from copper-based paints, will they still work?  
No.*

*Formal stakeholder process: Identify stakeholders and seek their input.*

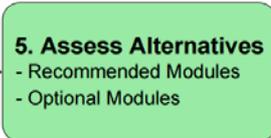


*Decision Framework: Hazard-first sequential framework.*

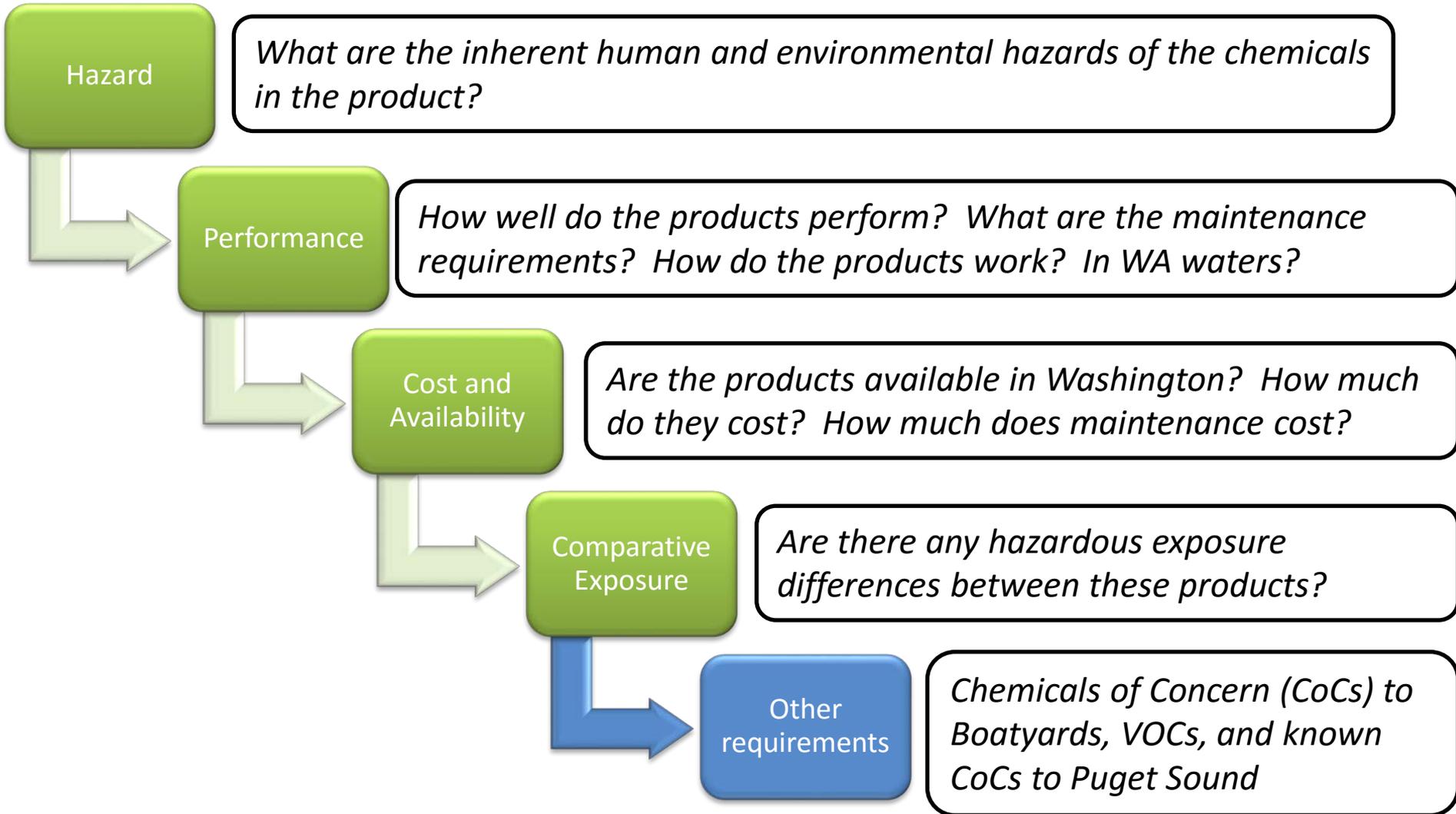
*Ensure comprehensive coverage of key categories and types with input from stakeholders.*



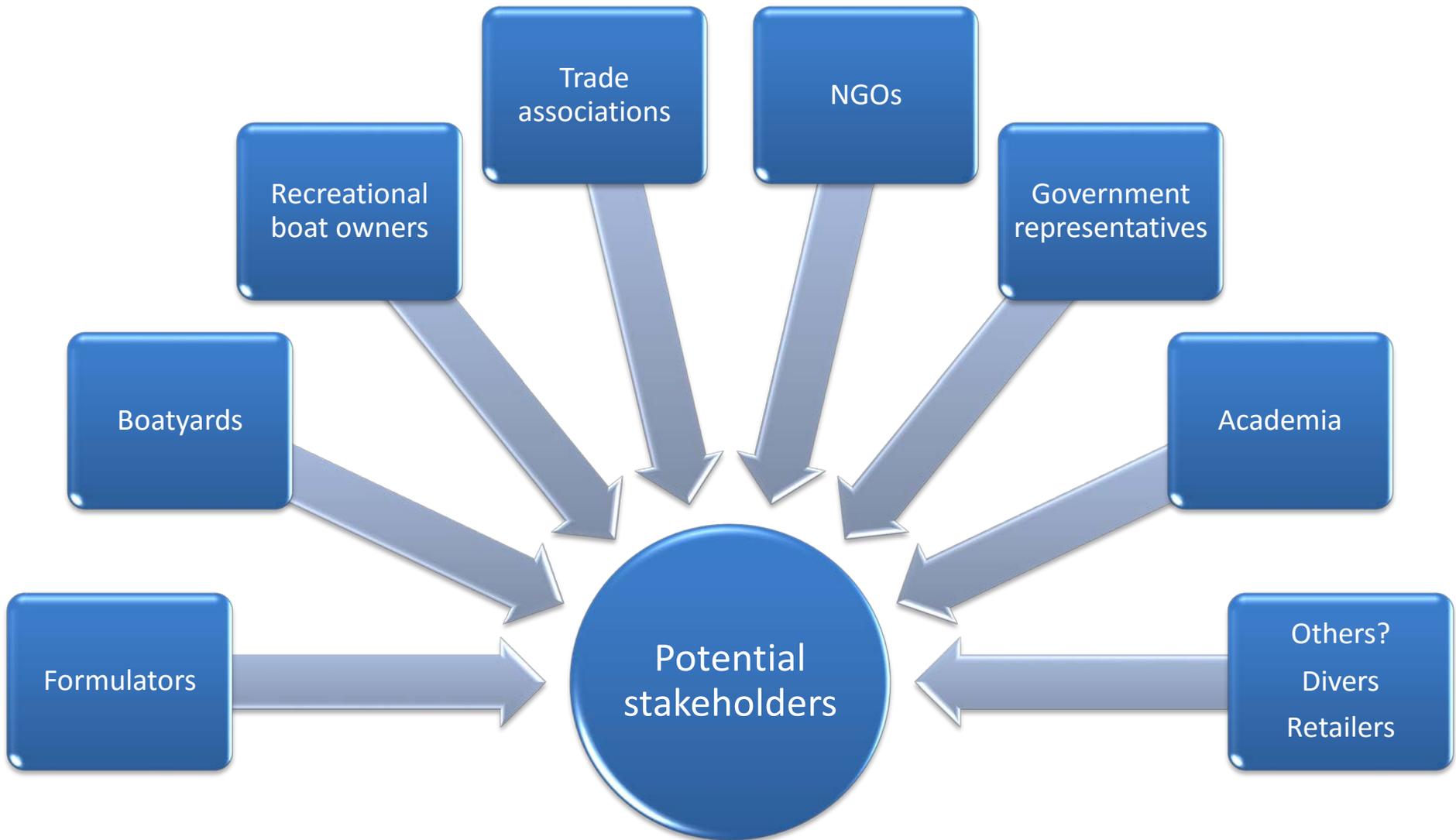
*Assess alternatives with input and assistance from stakeholders.*



# What modules will we assess?



# Step 3: Stakeholder Engagement



# Stakeholder Call #1

## 28 September 2016 at 10 PT

### Do we have the right stakeholders?

- Audience of almost 50 stakeholders recommended another dozen.

### Do we have the right products?

- Yes.

### How do we improve data completeness?

- Stakeholders recommended third-party disclosure of formulations.

# Step 4: Identify Alternatives

Ensuring coverage of key copper-free antifouling technology categories

**Hull-type  
Compatibility**

**Major & Regional  
Companies**

**Disclosure**

**Stakeholder  
Recommendations**

**Antifouling Mechanisms**

**Biocide**

**Non-biocide**

**Emerging**

**Zinc  
based**

**Econea  
only**

**Emerging**

**Ultra-  
sound**

**Foul  
Release**

**Only Zinc**

**Zinc +  
Econea**

**Zinc +  
Seanine**

**Ceramic**

**Fluoro-  
polymer**

**Silicone**

**Polymer/  
Wax**

**Photo-  
active**

**Epoxy/  
other**

# Existing Product List

## Biocidal

1. ePaint Ecominder
2. Pettit Hydrocoat Eco
3. Pettit Alumaspray Plus
4. Sea Hawk Mission Bay
5. West Marine CFA Eco
6. Interlux Micro CF
7. ePaint SN-1
8. Interlux Pacifica Plus
9. Pettit Ultima Eco
10. Sea Hawk Smart Solution

Zinc-based

SEANINE

Econea

## Non-biocidal

- |                               |                |
|-------------------------------|----------------|
| 11. UltraSonic Antifouling    | Ultrasonic     |
| 12. CeRam-Kote 54 SST         | Ceramic        |
| 13. Rugged Coatings           | Fluoro-polymer |
| 14. Interlux Intersleek Pro   | Fluoro-polymer |
| 15. Hempasil X3+ 87500        | Silicone       |
| 16. Oceanmax Propseed         |                |
| 17. Aurora VS721              | Polymer/Wax    |
| 18. ePaint EP21               | Photoactive    |
| 19. Aquaply M                 | Epoxy          |
| 20. Hempadur Quattro XO 17870 |                |

# Emerging Product List

- **Biocide**

- Medetomidine (Selektope)
- Capsicum
- Aequor

- **Non-biocide**

- Hull-covering tarps
- Small molecules (Aequor)
- Novel polymers
- Biomimicry

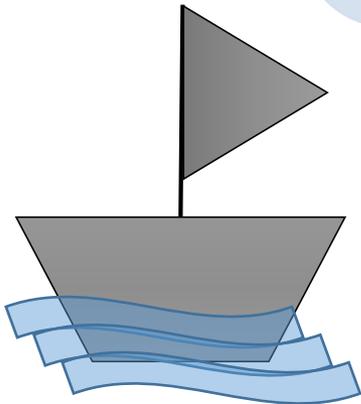


*If you would like to recommend additional emerging products or technologies, please email us at:  
[cubootpaint@northwestgreenchemistry.org](mailto:cubootpaint@northwestgreenchemistry.org)*

# OTHER REQUIREMENTS MODULE

- Boatyards monitor copper, zinc, and lead
- Report which products contain these chemicals, % formula

CoCs to Boatyards



- Volatile Organic Chemicals (VOCs) are a large concern in paints
- Report “no” or “low” VOC, report total VOC Content

VOCs



- List of 17 known **chemicals of concern (CoCs)** to Puget Sound
- Report presence, % formula

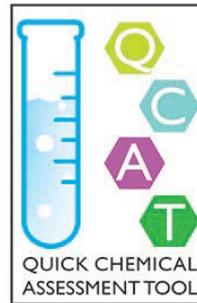
CoCs to Puget Sound



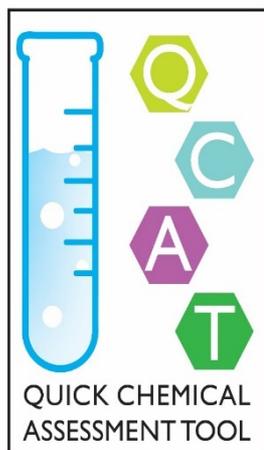
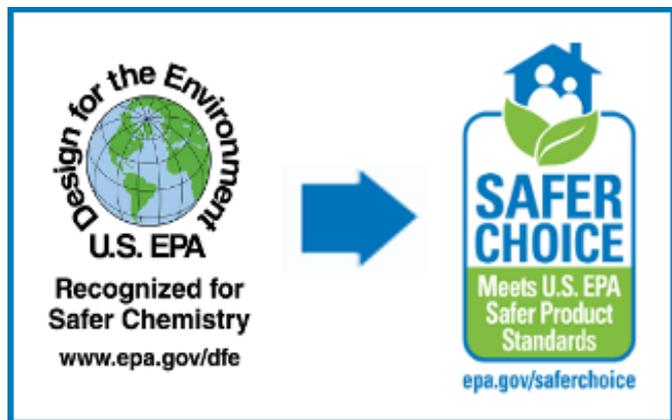
# HAZARD General Approach



Name	Product Identifier	%
Solvent naphtha(petroleum), light aromatic	ICAS No 04742-95-6	10-25
Ethylbenzene	ICAS No 100-41-4	0.01 - 1
Zinc oxide	ICAS No 1314-13-2	35-50
Zinc pyruthenone	ICAS No 13463-41-7	4-10
Cumene	ICAS No 98-82-8	0.1-1
Pseudocumene	ICAS No 95-63-6	5-10
Xylene	ICAS No 1330-20-7	0.1-1
Rosin sD	ICAS No 8050-09-7	5-10
Toluene	ICAS No 108-88-3	Trace
Benzene	ICAS No 71-43-2	Trace
Amorphous Silica	ICAS No 7631-86-9	0.1-1
Arsenic	ICAS No 7440-38-2	0.1-1
Nickel	ICAS No 7440-02-0	0.1-1
C18-28 Long Chain Chlorinated Paraffins	ICAS No 63449-39-8	0.1-1
Talc	ICAS No 14807-96-6	5-10
Crystalline silica (quartz)	ICAS No 14808-66-7	0.1-1
Lead	ICAS No 7439-92-1	0.1-1
2-Pyridol, 1-Oxide	ICAS No 13161-30-3	0.1-1




# How do we assess human and/or environmental hazard?



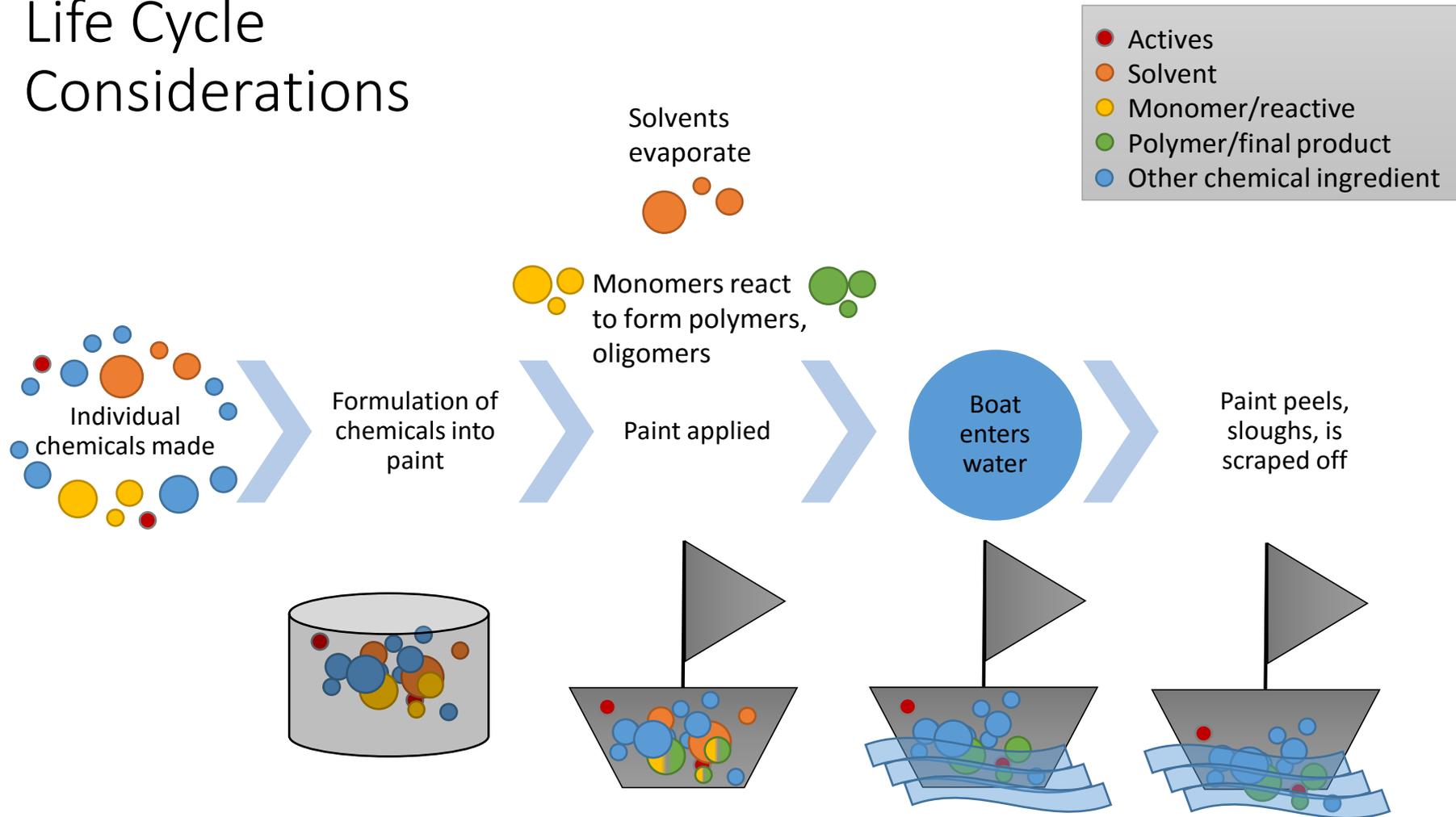
## GreenScreen for Safer Chemicals: Benchmarks



Source: Clean Production Action GreenScreen for Safer Chemicals Benchmarks

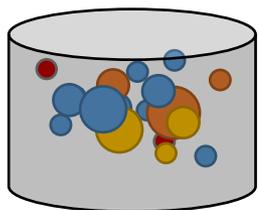


# Hazard, Exposure & Life Cycle Considerations

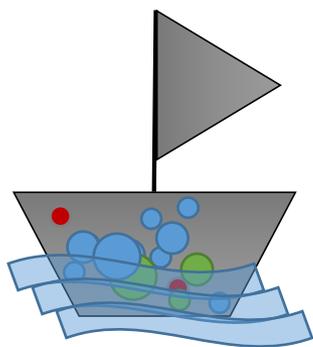
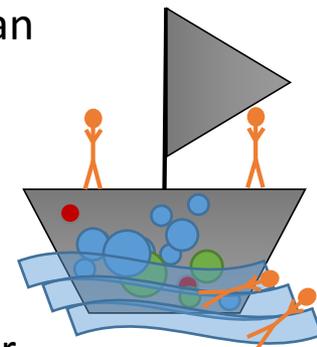


# Which chemicals matter most for human & environmental hazards?

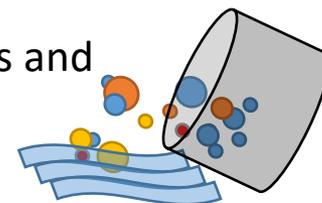
- Actives
- Solvent
- Monomer/reactive
- Polymer/final product
- Other chemical ingredient



- HUMAN: Chemicals on the ingredient list: Worker/human hazard primarily
  - Actives
  - Solvent
  - Monomer/reactive
  - Other chemical ingredient
- HUMAN, secondary: Humans recreate (swim, dive, fish) near boats in the water.



- ENVIRONMENT: Chemicals on the boat in the water: Aquatic hazard primarily
  - Actives
  - Polymer/final product
  - Other chemical ingredient
- ENVIRONMENT, secondary: Accidents happen. Solvents and monomers/reactive chemicals must also be assessed.



# Washington State Antifouling Boat Paint Alternatives Assessment Stakeholder Meeting #2 11/18/2016, 10:00 AM – 11:30 AM PT



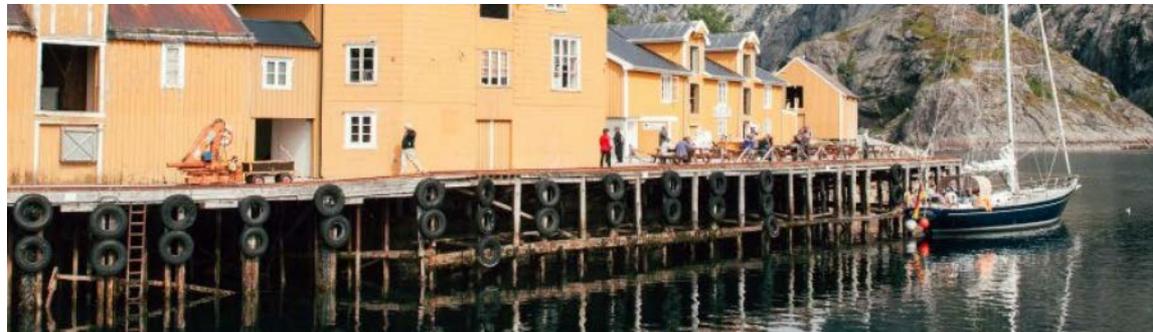
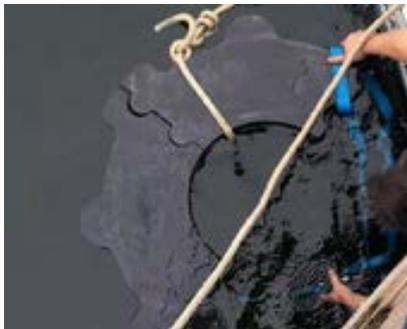
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# UPCOMING WEBINAR



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## Green Marine Products: Dock fenders and boat paints



**December 7<sup>th</sup>, 10 AM – 11 AM PT (1 PM – 2 PM ET)**

Peter Schrappen (Clean Boating Foundation & NW Marine Trade Association)

Andries Breedt (Breedt Production Tooling & Design)

Amelia Nestler (Northwest Green Chemistry)

Register at [www.northwestgreenchemistry.com/upcoming-webinars.html](http://www.northwestgreenchemistry.com/upcoming-webinars.html)



## Northwest Green Chemistry

Contact

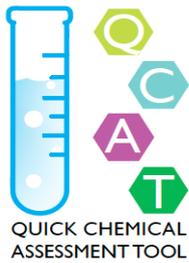
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# Crowdfunding QCATs

## TEOS, Dibutyltin

LT - UNK [78-10-4] Silicic acid (H<sub>4</sub>SiO<sub>4</sub>), tetraethyl ester

GreenScreen List Translator™ Score - LT-UNK ?																				
Group I Human ?					Group II and II* Human ?								Ecotox ?		Fate ?		Physical ?		Mult* ?	
C	M	R	D	E	AT	ST		N		SnS*	SnR*	IrS	IrE	AA	CA	P	B	Rx	F	
						single	repeated*	single	repeated*											
			UNK		M	M	M					H	H					UNK	M	Mult

**TEOS** is a versatile form of silicone used as a crosslinking agent, in the manufacture of semiconductor chips, and more. A QCAT could inform future research and development into greener and more sustainable uses of silicone.

LT - P1 [77-58-7] Dibutyltin (dilaurate)

GreenScreen List Translator™ Score - LT-P1 ?																				
Group I Human ?					Group II and II* Human ?								Ecotox ?		Fate ?		Physical ?		Mult* ?	
C	M	R	D	E	AT	ST		N		SnS*	SnR*	IrS	IrE	AA	CA	P	B	Rx	F	
						single	repeated*	single	repeated*											
		H			M	vH	vH	H					H	H	vH					Mult

**Dibutyltin** is an organotin compound uses as a catalyst and as a PVC stabilizer. A QCAT could inform future R&D into greener and more sustainable catalysts for the production of polyurethane and silicone gels and films, and improved stabilizers for PVC.

# Other: CoCs to Puget Sound

## What are the 17 chemical types?

1. Arsenic
2. Cadmium
3. Copper
4. Lead
5. Mercury
6. Zinc
7. Petroleum-related compounds
  - e.g. gas, diesel, jet fuel, motor oil, hydraulic fluid
8. PDBEs (Polybrominated diphenyl ethers)– flame retardants
9. Phthalates
10. PCBs (Polychlorinated biphenyls)
11. DDT  
(Dichlorodiphenyltrichloroethane)
12. PCDD/Fs dioxins (polychlorinated dibenzo-p-dioxins and polychlorinated dibenzofurans)
13. Triclopyr
14. Nonylphenol
15. to 17. PAHs (Polycyclic aromatic hydrocarbons)
  - Low molecular weight, carcinogenic, and other high molecular weight.